

Introduction to automated design of scheduling heuristics with genetic programming

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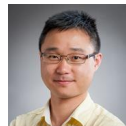
Marko Đurasević received his PhD degree from the Faculty of Electrical Engineering and Computing, University of Zagreb in February 2018 on the subject of generating dispatching rules for the unrelated machines environment. He is currently employed as an Assistant Professor at the Department of Electronics, Microelectronics, Intelligent and Computer and Intelligent Systems of the Faculty of Electrical Engineering and Computing. His research interests include the field of evolutionary computing, optimization methods, machine learning, and scheduling problems. He has published nineteen journal and conference papers.



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Yi Mei is a Senior Lecturer at the School of Engineering and Computer Science, Victoria University of Wellington, Wellington, New Zealand. He received his BSc and PhD degrees from University of Science and Technology of China in 2005 and 2010, respectively. His research interests include evolutionary computation and learning in scheduling and combinatorial optimisation, hyper-heuristics, genetic programming, automatic algorithm design. Yi has more than 150 fully refereed publications, including the top journals in EC and Operations Research (OR) such as IEEE TEVC, IEEE Transactions on Cybernetics, European Journal of Operational Research, ACM Transactions on Mathematical Software, and top EC conferences (GECCO). He serves as a reviewer of over 50 international journals including the top journals in EC and OR.



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Mengjie Zhang is a Fellow of Royal Society of New Zealand, a Fellow of IEEE, and currently Professor of Computer Science at Victoria University of Wellington, where he heads the interdisciplinary Evolutionary Computation Research Group. He is a member of the University Academic Board, a member of the University Postgraduate Scholarships Committee, Associate Dean in the Faculty of Engineering, and Chair of the Research Committee of the Faculty of Engineering and School of Engineering and Computer Science. His research is mainly focused on evolutionary computation, particularly genetic programming, particle swarm optimisation and learning classifier systems with application areas of feature selection/construction and dimensionality reduction, computer vision and image processing, evolutionary deep learning and transfer learning, job shop scheduling, multi-objective optimisation, and clustering and classification with unbalanced and missing data. He is also interested in data mining, machine learning, and web information extraction. Prof Zhang has published over 700 research papers in refereed international journals and conferences in these areas. He has been serving as an associated editor or editorial board member for over 10 international journals including IEEE Transactions on Evolutionary Computation, IEEE Transactions on Cybernetics, the Evolutionary Computation Journal, ACM Transactions on Evolutionary Learning and Optimisation, Genetic Programming and Evolvable Machines, IEEE Transactions on Emergent Topics in Computational Intelligence, Applied Soft Computing, and Engineering Applications of Artificial Intelligence, and as a reviewer of over 30 international journals. He has been a major chair for eight international conferences.



- Introduction to scheduling
- Solution methods
 - Dispatching rules
- Automated design of dispatching rules
 - Representation
 - Terminal nodes
- Advanced topics
 - Improving performance
 - Ensemble learning
 - Multi-objective optimisation
 - Interpretability
 - ...
- Conclusions
- Resources

Introduction to scheduling

- Allocation of certain activities (jobs) to a limited set of resources (machines) [42]
- Goal: optimise one or more user defined criteria
- NP-hard in most scenarios
- Different applications:
 - Manufacturing [4]
 - Cloud [48]
 - Workforce [7]

- Single machine - all jobs need to be scheduled on a single machine
- **Parallel machines** - each jobs needs to be scheduled on one of the available machines
- Flow shop - each job needs to visit all machines and all jobs have the same route
- Job shop - each job needs to visit all machines but each job has its own route

- n jobs need to be scheduled on one of the m available machines
- job properties:
 - processing time p_{ij} - how long does machine i process job j
 - weight w_j - how important job j is
 - release time r_j - when job j becomes available
 - due date d_j - until when job j should be completed
 - ...

- *Setup times* - time required to adapt a machine for a job
- *Precedence constraints* - some jobs can be scheduled only after others finished executing
- *Machine unavailability* - machines are unavailable in some periods (breakdowns, or maintenance)
- *Machine eligibility* - jobs can only execute on some machines
- *Batch scheduling* - machines can process several jobs in parallel
- *Auxiliary resources* - additional resources are required for processing jobs (workers or material)
- ...

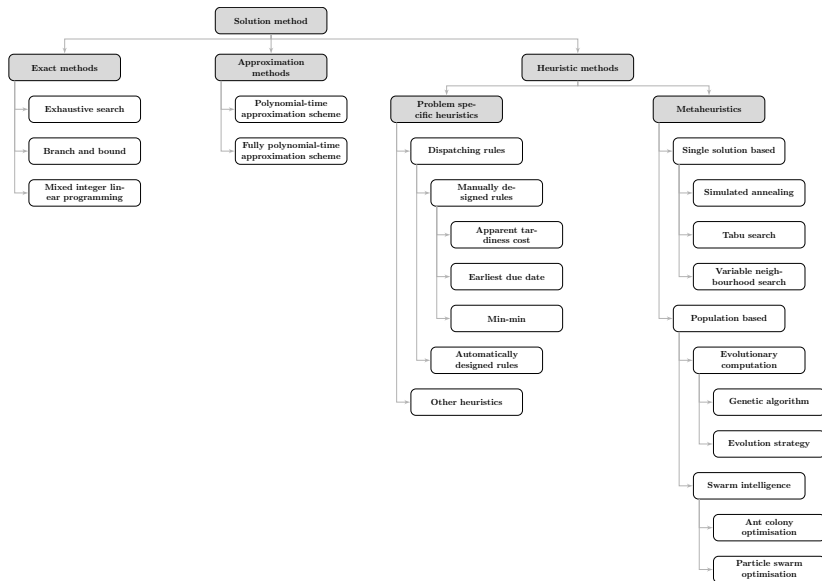
- Makespan - the completion time of the last job
- Total (weighted) flowtime - the total time that jobs spend in the system
- Total (weighted) tardiness - the amount of time that jobs spend executing after their due date
- Maximum flowtime
- Maximum tardiness
- Arbitrary user defined criteria!
- Multi-objective scheduling

- Parameter reliability:
 - *Deterministic* - all system parameters are known exactly
 - *Stochastic* - parameter values are not known exactly, they can only be approximated
- Parameter availability:
 - *Offline* - all system parameters are available before the execution of the system
 - *Online* - certain system parameters become available during the execution of the system (e.g. with the arrival of new jobs)
- Schedule construction:
 - *Static* - the schedule is constructed before the system begins executing (applicable with offline scheduling)
 - *Dynamic* - the schedule is constructed in parallel with the execution of the system

- ① Exact algorithms [8]
 - Can obtain optimal solutions
 - High computational cost → can be used only for smaller problems
- ② Approximate algorithms [23]
 - Obtain a solution within a given bound from the optimal solution
 - Difficult to design and applicable only to static problems
- ③ Heuristic methods
 - Provide no guarantee that they will achieve optimal results
 - Fast and flexible
 - Two variants
 - Improvement heuristics [13]
 - Constructive heuristics - dispatching rules [53]

- Start with a complete schedule (usually created randomly or by some simple heuristic)
- Iteratively improve it using various operators
- Since they search the solution space, usually only applicable for static scheduling problems
- Various metaheuristics are most commonly used [13]:
 - Genetic algorithms [60, 61]
 - Simulated annealing [24]
 - Tabu search [22]
 - Iterated local search [49]
 - ...

Solving Scheduling Problems

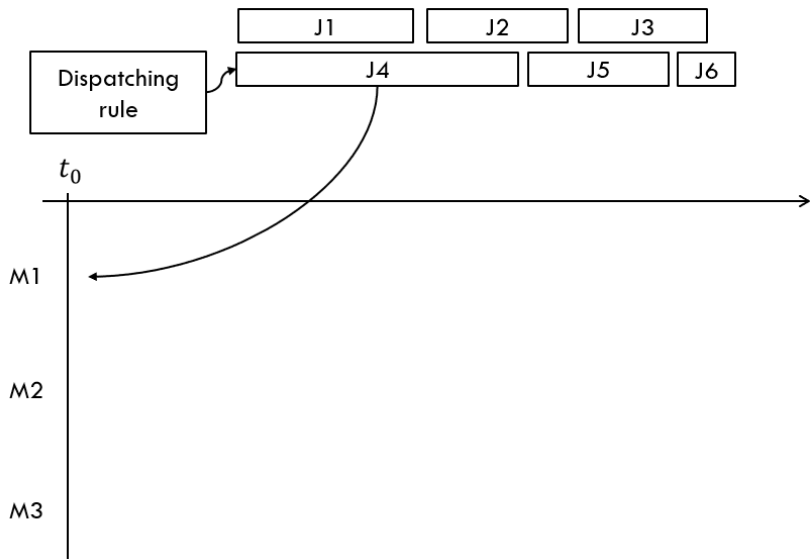


Dispatching rules

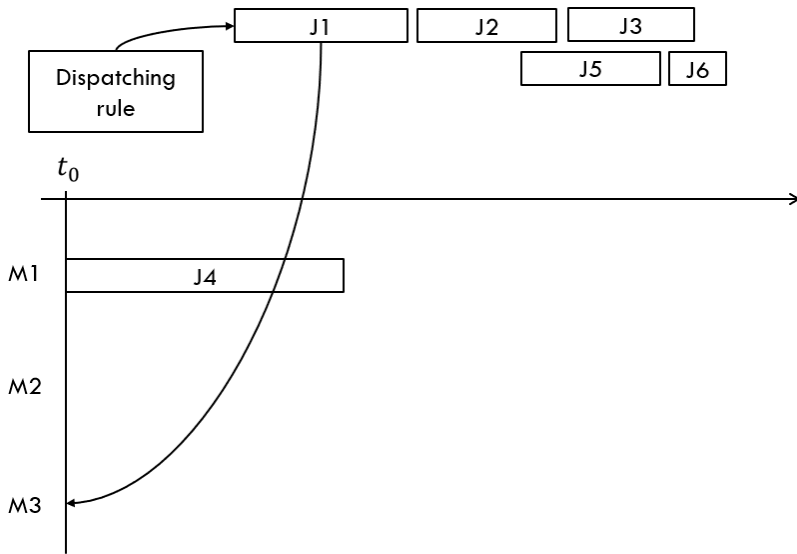
Dispatching rules (DRs)

- Build the schedule iteratively
- At each decision point (when a machine and job are available) determine which job should be scheduled
- Only the information available at the decision point is used (only released jobs)
- Can quickly react to changes in the schedule (arrival of jobs, breakdown of a machine, etc.)
- A plethora of DRs have been proposed for various scheduling problems and criteria [53]
- For example: *earliest due date* (EDD) - schedule the job which has the earliest due date

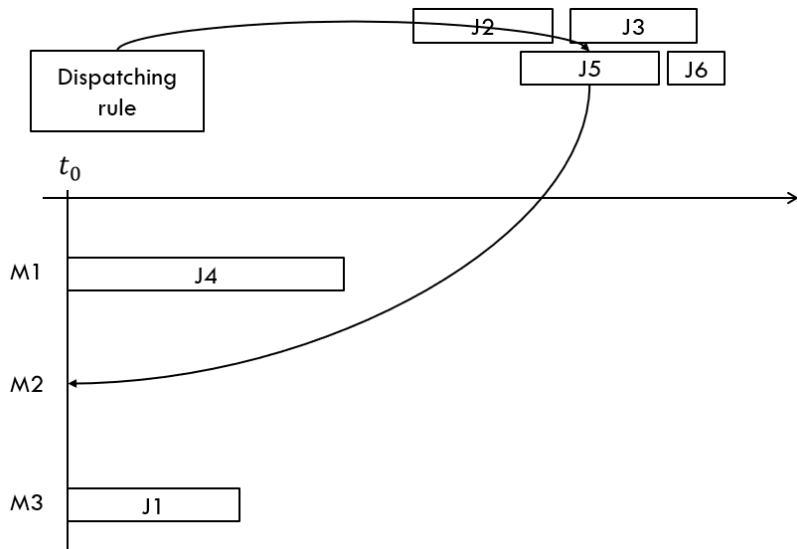
Dispatching rule execution



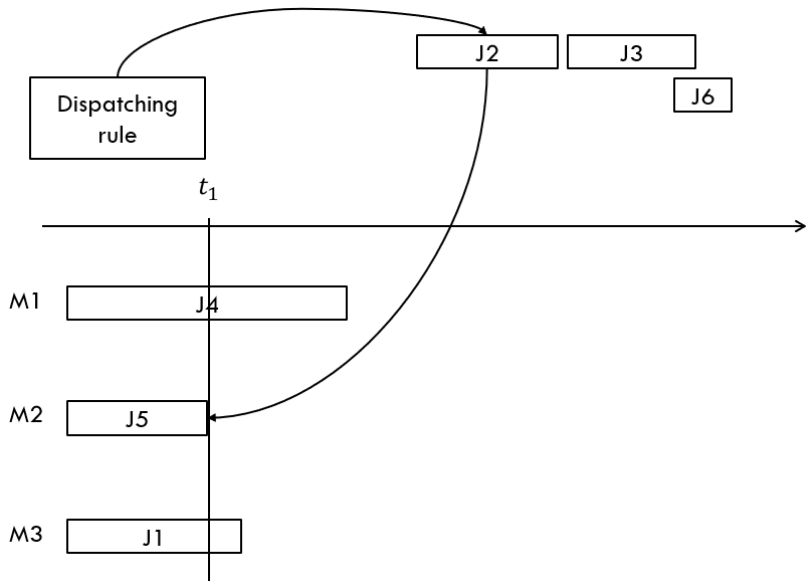
Dispatching rule execution



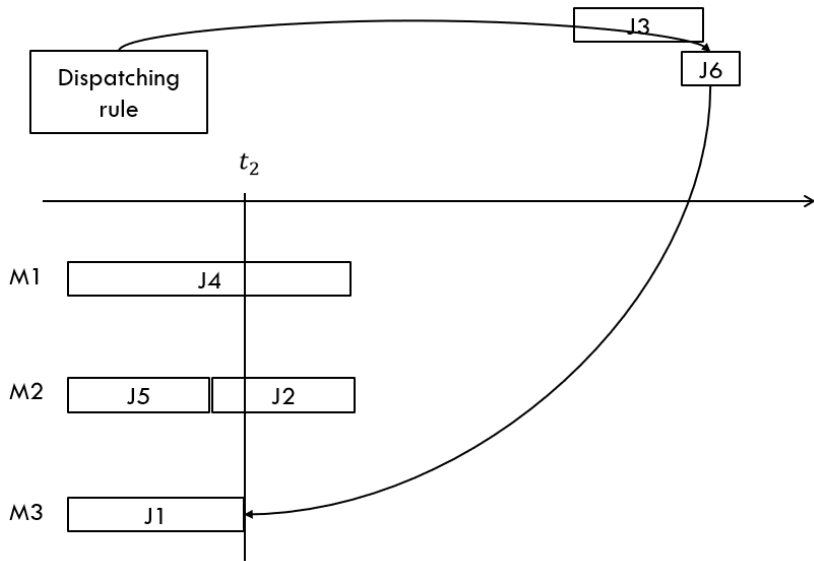
Dispatching rule execution



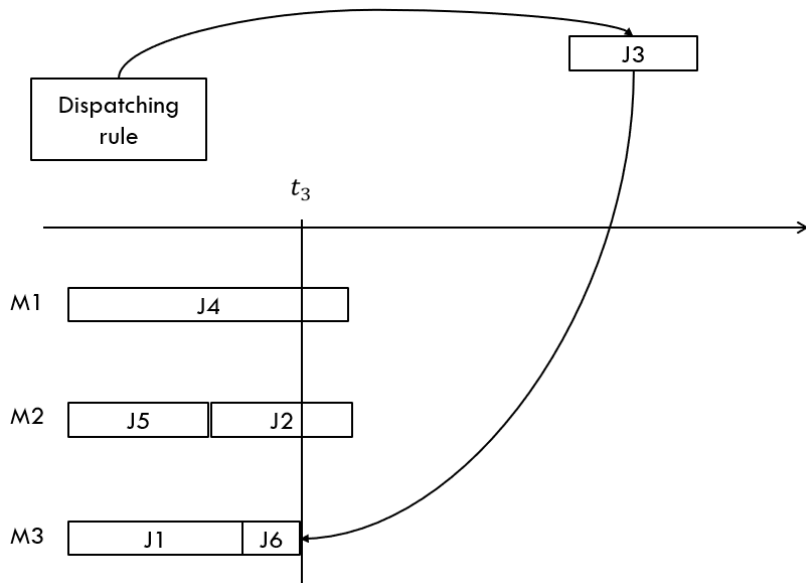
Dispatching rule execution



Dispatching rule execution



Dispatching rule execution



Dispatching rules (DRs)

- Consist of two parts: schedule generation scheme (SGS) and priority function (PF)
 - Schedule generation scheme (SGS) - constructs the schedule (determines when to schedule jobs)

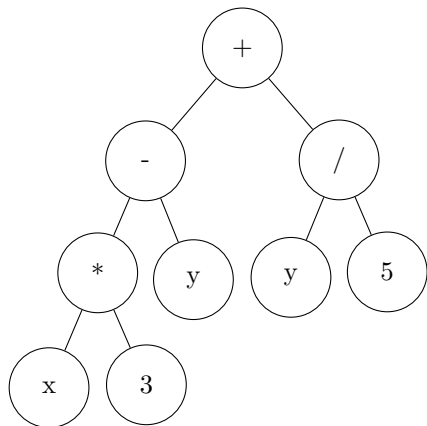
- 1: **while** unscheduled jobs are available **do**
- 2: Wait until at least one job and one machine are available
- 3: Calculate priority π_{ij} for scheduling job j on machine i
- 4: Schedule the job with best priority
- 5: **end while**

- Priority function (PF) - assigns priorities to jobs; e.g. WSPT:

$$\pi_{ij} = \frac{w_j}{p_{ij}}$$

Automated design of dispatching rules

- Metaheuristic optimisation method similar to genetic algorithms [47]
- Individuals represented in the form of expression trees:
 - Inner nodes - functions (arithmetic, Boolean, etc.)
 - Leaf nodes - terminals (variables and constants)



- The SGS is usually defined manually [56]
- GP is used to evolve a new PF
- Problem specific terminals need to be provided:
 - processing time
 - due date
 - remaining time to tardiness
 - time until the most suitable machine is available
- A customised feature construction may be utilised to evolve better rules [16]
 - expert knowledge may be beneficial! (but difficult to obtain)

Dispatching rule execution

Priority rule:

$$\pi_j = \frac{p_j * (d_j - time)}{w_j}$$

Schedule:

Machine 1

↑
Time = 0

Job 1:

- $p = 10$
- $d = 17$
- $w = 0.8$

$$\pi_1 = 212.5$$

Job 2:

- $p = 7$
- $d = 30$
- $w = 0.5$

$$\pi_2 = 420$$

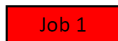
Dispatching rule execution

Priority rule:

$$\pi_j = \frac{p_j * (d_j - time)}{w_j}$$

Schedule:

Machine 1



Time = 10

Job 2:

- $p = 7$
 - $d = 30$
 - $w = 0.5$
- $\pi_2 = 280$

Job 3:

- $p = 13$
 - $d = 25$
 - $w = 0.7$
- $\pi_3 = 278.6$

Dispatching rule execution

Priority rule:

$$\pi_j = \frac{p_j * (d_j - time)}{w_j}$$

Job 2:

- $p = 7$
- $d = 30$
- $w = 0.5$

$$\pi_2 = 98$$

Schedule:



Dispatching rule execution

Priority rule:

$$\pi_j = \frac{p_j * (d_j - time)}{w_j}$$

Schedule:

Machine 1



Time = 30

How to evolve and evaluate rules?

- Machine learning: using at least two data sets
- Training set:
 - Used during evolution to train dispatching rules
 - Needs to be general enough (!)
 - Different ways of using it:
 - using same instances all the time [57]
 - Cycle through the instances [68]
- Test set:
 - Used to test the evolved DRs
 - Unseen instances, must not have been used during training
 - Must be to a certain degree similar to training instances, otherwise the rule will not perform well
- Potential problem: overfitting

Representations and terminals

Which representation to use?

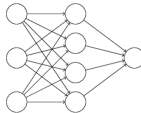
- GP vs. artificial neural networks [2]
 - Similar performance, but neural networks are not interpretable
- Different GP representations: tree, gene expression programming, Cartesian genetic programming, etc. [44]
 - Usually achieve similar performance
 - Some representations are less inclined towards evolving large expressions - better interpretability
- What should GP evolve? [31]
 - A function for selecting existing DRs (selective hyper-heuristic)
 - A new DR (constructive hyper-heuristic)
 - A combination of both

Dispatching rule representations

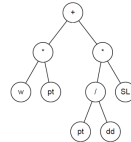
Linear representation

$$\sum_i w_i s_i$$

Neural network

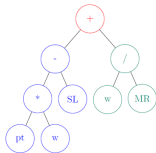


Genetic programming



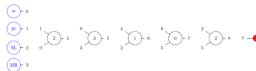
Gene expression programming

- * pt w SL / w MR w dd
Gene 1 Gene 2



Cartesian genetic programming

2 1 0 3 0 3 1 4 2 0 6 5 2 2 5 7



Cartesian genetic programming

0 0 4 1 0 6 1 2 2 1 0 0 1 3 3 0 7 1 2 3 1 5 8 3 1

```

<expr> : <expr> <op> <expr> | <subexpr> | ( <expr> )
<subexpr> : <func> ( <expr> ) | <var>
<func> : pos
<op> : + | - | * | /
<var> : pt | dd | w | SL | pmin | pavg | PAT | MR | age
    
```

- many others could be used! (AP, stack GP, LGP, ...)

- Simple terminals - represent some system properties of jobs or machines
 - processing time of job
 - due date of job
 - weight of job
 - ...
- Complex terminals - represent combinations of simple job properties
 - slack - time left until the job becomes tardy
 - time that the job spent in the system
 - time when the machine which can process the job the fastest becomes available
 - ...

How to select the right terminal nodes?

- More terminals → larger search space
- Simple terminals → large expression, GP wastes time to obtain good subexpressions
- Using a too restricted terminal set can lead to "myopic" rules [16] - DRs consider only a single scheduling decision
- Solutions:
 - Manually construct and select features - slow and time consuming
 - Introduce feature selection in the search process
 - Select features by importance based on adapted preliminary runs [26]
 - Constructing new features during the evolution [62]
 - Two stage approach where the first stage evolves rules to determine useful features and the second stage builds on those results [69, 67]

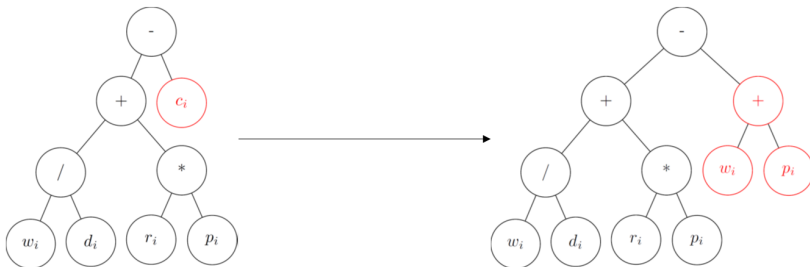
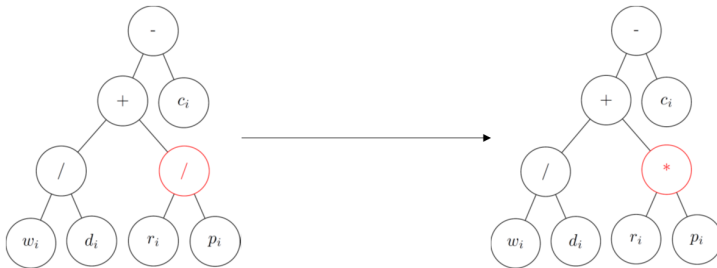
Improving performance

How to improve performance?

- Improve the evolutionary process
 - Local search
 - Improve genetic programming elements
 - Surrogate models
- Improve performance of generated rules
 - Ensemble learning methods
 - Adaptation to static conditions
 - Using the appropriate DR for a given problem instance

- Apply local search procedures to search the neighbourhood of good expressions
- How to define a neighbour of an expression tree?
- Customized neighbourhood structures and LS operators are proposed for this purpose - depend on the representation!
- Promising initial results [29, 12]
- Still open for further research

Local search operators



- Application of ϵ -lexicase selection [46] - possible to apply to any selection scheme
- Adaptive recombination operators [66] - use of a *decision vector* to characterize a (sub)tree
- Calculation of correlation of subtrees within a tree to select crossover points
- Subtree selection mechanisms in genetic operators [64]
- Hyper-heuristic parameter configuration using fitness landscape analysis - concentrates on genotype space [59]

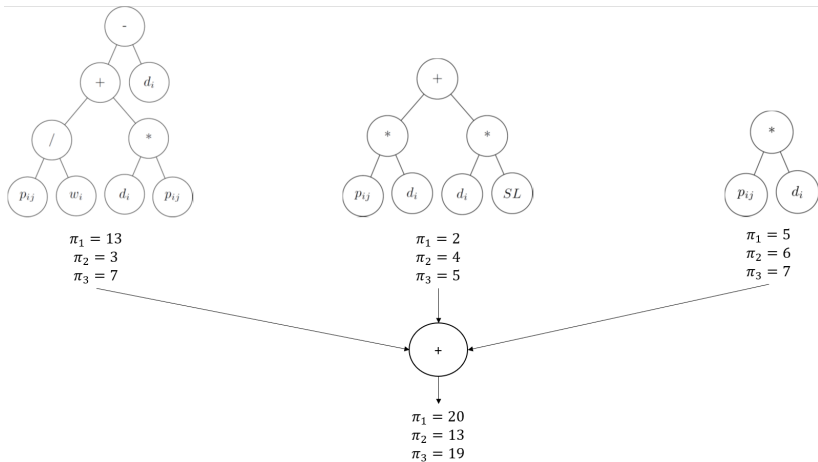
- Evaluation in GP is usually slow, especially for difficult combinatorial problems
- Many instances have to be used in training to ensure the generalisation capability of the evolved rules
- Solution: surrogate models [14, 37, 65]
- Use simple scheduling problems to estimate the quality of generated DRs without having to evaluate them on the entire training set
- Use a subset of instances, possible with instance rotation
- Advantages:
 - Better convergence
 - Simpler rules
 - Some improvements in execution time

- Novel application for hyper-heuristics [63]
- The (scheduling) problem is divided in several variants: *tasks* (e.g. different utilization levels)
- Individuals are divided into subpopulations and evolved for separate tasks
- Transfer knowledge between the subpopulations during the evolution process
- Represents a fruitful new research direction; requires a sensible division in tasks

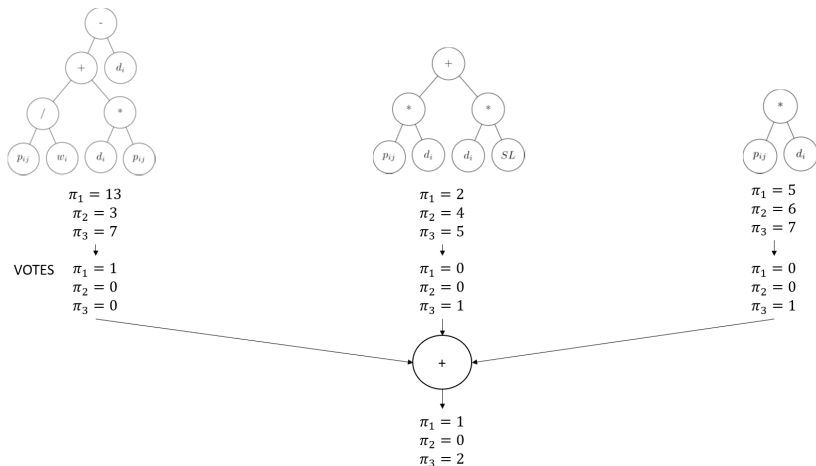
- A single heuristic will not work well across all the different problems
- Why not use several DRs in synergy?
- Idea from machine learning
- Collect DRs into ensembles and use them in synergy to perform scheduling decisions

- Different methods can be used to construct ensembles:
 - Cooperative coevolution [41]
 - BagGP [52, 50]
 - BoostGP [52, 50]
 - Simple ensemble combination - relies on previously evolved rules: simple and efficient [52, 54, 50]
 - Genetic algorithms - GA optimizes rule selection in ensemble [11, 10]
- Different ways of aggregating their decisions:
 - sum, vote, weighted vote, weighted sum combination methods [40]
 - each rule in the ensemble creates the schedule and then the best solution is selected [11, 10]

Sum ensemble combination



Vote ensemble combination



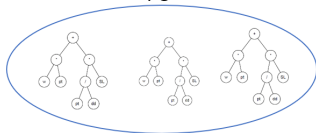
- DRs can also be applied in static conditions when all information is available beforehand
- Idea: DRs should use all the information about the problem
- Approaches:
 - Look-ahead – calculate priorities for unreleased jobs [15]
 - Iterative DRs – rebuild the schedule several times [33]
 - Rollout – at each decision point determine the best option via a DR [55]
- Some methods can even match those of improvement heuristics!

Selecting the appropriate DR

- GP evolves a lot of DRs
- Open question: which should we select (i.e. which performs best for the given problem kind or problem instance)?
- Impossible to know beforehand in dynamic problems
- Idea: based on properties of the problem that become known during execution, try to select the most appropriate DR using some classification algorithms [71]
- Good initial results, but the methods need a lot of fine tuning

Selecting the appropriate DR

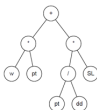
Automatically generated DRs



Classifier
(k-nn, ANN, Bayes,
C4.5, etc)

Learn

Appropriate DR



Problem instances for learning

Problem instance	p_0	r_0	dd_0	...	p_n	r_n	dd_n
0	15	15	150	...	12	35	45
1	98	104	170	...	78	64	5
2	1	43	79	...	66	89	9
3	25	76	151	...	55	31	24
4	47	96	137	...	85	75	47
5	31	70	255	...	13	82	19
6	59	84	173	...	22	93	92
7	42	78	130	...	78	24	62
...
k	13	24	60	...	88	35	178

New problem instance

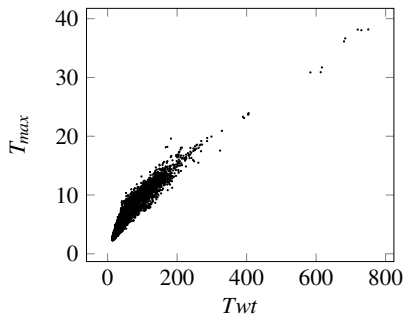
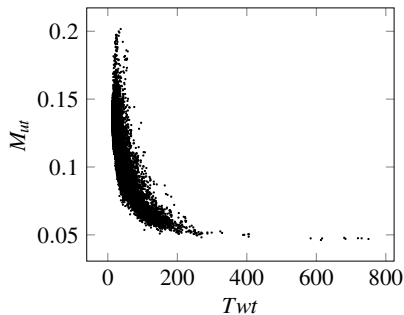
p_0	r_0	dd_0	...	p_m	r_m	dd_m
54	78	104	...	55	41	103

Other topics

What if we want to optimise multiple objectives?

- Usually several criteria need to be optimised in real world problems
- Manually designed DRs are mostly adapted for optimising only a single criterion
- Criteria are usually conflicting - impossible to design a rule which optimises all criteria well
- Various multi-objective genetic algorithms can be used to design DRs for optimising several criteria: NSGA-II, NSGA-III, MOEA/D, etc. [32, 36, 58]
- The automatically generated DRs show a much better performance than manually designed rules for various multi-objective problems

What if we want to optimise multiple objectives?



What if we do not know all parameters exactly?

- In many problems parameters are stochastic
- We do not know exact values of parameters until they are executed
 - For example, we do not know the exact processing time until the job finishes processing
- Processing times mostly considered as uncertain [21]
- Uncertain parameters are modelled with stochastic variables
- Uncertainty about the parameters is included in genetic programming with additional terminals [20]

But what about more complex problems?

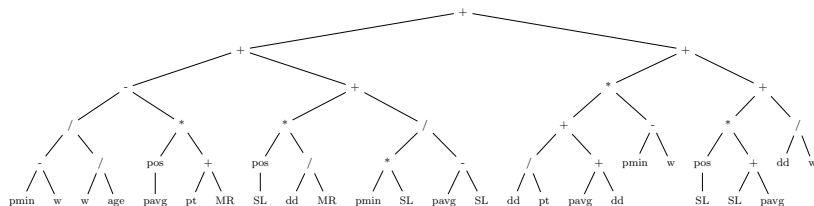
- Many papers consider additional constraints:
 - Setup times [19, 18]
 - Machine breakdowns [38, 39, 18]
 - Precedence constraints [19, 18]
 - Machine eligibility [19]

But what about more complex problems?

- Required to adapt the SGS and PF of the DRs
- SGS adaptation - needs to ensure that only feasible schedules are constructed
 - Schedule only jobs for which all predecessors have executed
 - Schedule jobs only on eligible machines
 - ...
- PF adaptation - provide information about the additional constraints
 - Setup time of job j on machine i
 - Number of predecessors/successors for job j
 - ...

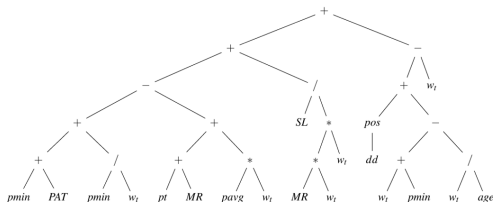
Interpretability

Let's interpret a priority function



- Not really interpretable...
- We can try to manually reduce the complexity

Manual simplification



Arithmetic representation:

$$pmin + PAT + \frac{pmin}{w_t} - (pt + MR + pavg * w_t) + \frac{SL}{MR * w_t^2} + dd + w_t + pmin - \frac{w_t}{age} - w_t$$

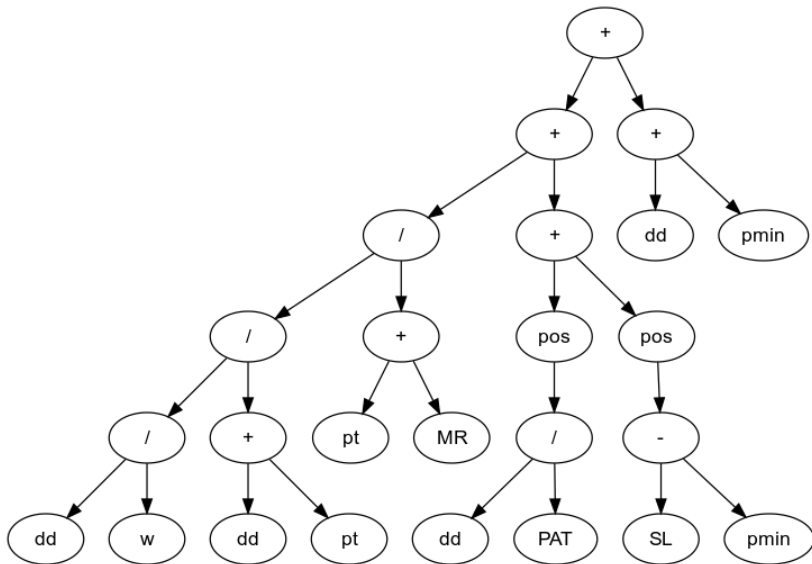
Arithmetic representation
(after simplification):

$$PAT + \frac{pmin}{w_T} - pt - MR + \frac{SL}{MR * w_T^2} + dd$$

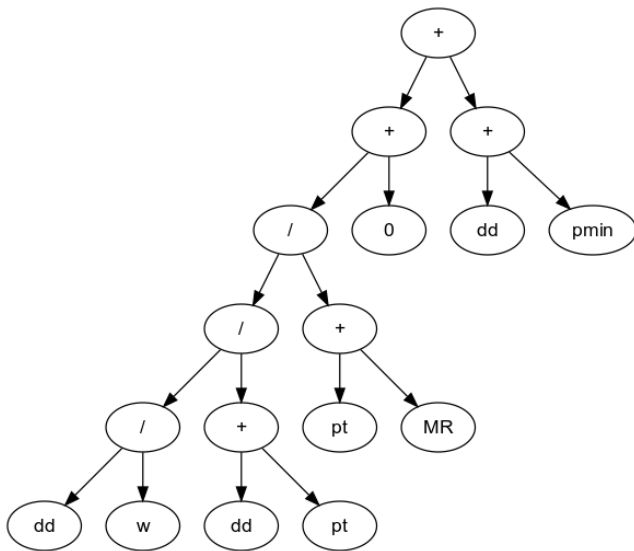
Let's interpret a priority function

- Expressions become bloated, difficult to interpret
- Possible remedies:
 - Exact and heuristic simplification [45]
 - Dimensionally aware GP - evolves expressions which follow rules of dimensionality [57, 27]
 - Multi-objective optimisation - one criterion is the size/complexity of the expression [43]

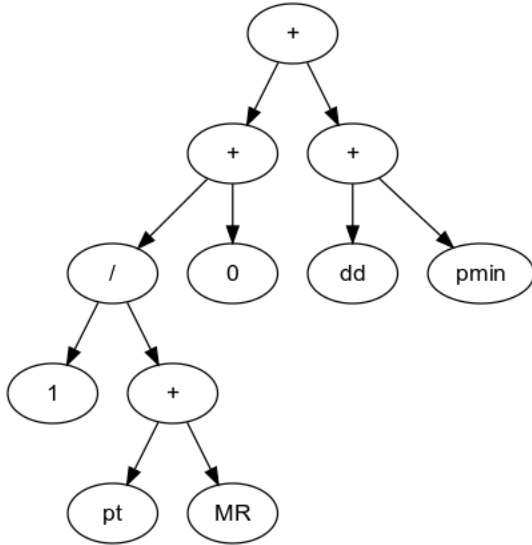
Example of simplification



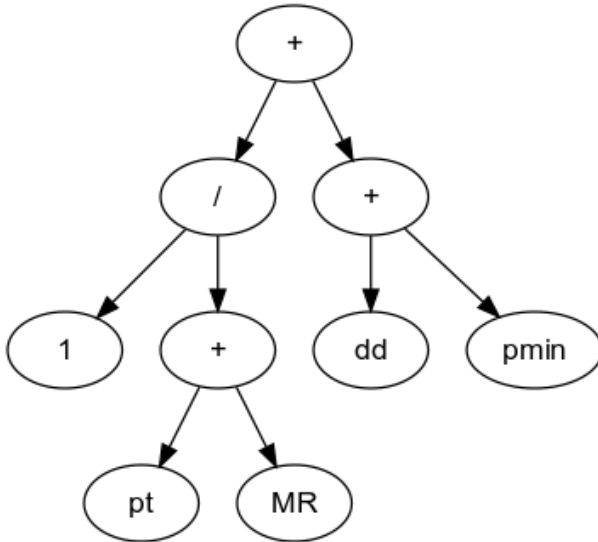
Example of simplification



Example of simplification



Example of simplification



Conclusions and outlook

Other notable scheduling problem variants

- Order acceptance and scheduling - each job can be rejected or accepted for scheduling [28]
- Resource constrained project scheduling problem - scheduling consumes additional limited resources [51, 5]
- One machine scheduling with variable capacity - the capacity of the machine (number of jobs it can process in parallel) varies over time [9, 12]
- Due date assignment rules [35, 34]

Similar applications on other problems

- Vehicle routing problem [17]
- Capacitated arc routing problem [1]
- Travelling salesman problem [6]
- Bin packing problem [25]

- Many existing research directions [3, 30]
- A heavily investigated field
- Many different scheduling problem variants, most not yet investigated
- A lot of room for further improvement

Additional resources

- Survey papers about automated design of DRs
 - Jurgen Branke, Su Nguyen, Christoph W. Pickardt, and Mengjie Zhang. [Automated design of production scheduling heuristics: A review.](#)
IEEE Transactions on Evolutionary Computation, 20(1):110–124, February 2016
 - Su Nguyen, Yi Mei, and Mengjie Zhang. [Genetic programming for production scheduling: a survey with a unified framework.](#)
Complex & Intelligent Systems, 3(1):41–66, February 2017
- Recent book on production scheduling:
 - Fangfang Zhang, Su Nguyen, Yi Mei, and Mengjie Zhang.
[Genetic Programming for Production Scheduling.](#)
Springer Singapore, 2021

- IEEE WCCI Special session on scheduling and combinatorial optimisation
 - <https://meiyi1986.github.io/cec2022-esco/>
- IEEE WCCI Special session on evolutionary machine learning for planning and scheduling
 - <https://fangfang-zhang.github.io/CEC2022EMLPS/>
- IEEE WCCI tutorial on evolutionary machine learning for combinatorial optimisation
 - <https://fangfang-zhang.github.io/CEC2022Tutorial/>

- IEEE Taskforce on Evolutionary Scheduling and Combinatorial Optimisation
 - <https://homepages.ecs.vuw.ac.nz/~yimei/ieee-tf-esco/>
- Codes and instances
 - <https://github.com/meiyi1986/GPJSS>
 - <http://gp.zemris.fer.hr/hyddra/>

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